

CLAIMS

1. (amended) A combination ~~hand crank~~ handle and winch for winding a strap, said ~~hand crank~~ handle combination comprising:
a rotatable cylindrical lug for winding said winch, said lug including at least two holes passing through a cylindrical wall of said lug and said at least two holes being aligned radially,
said handle including a one piece crank including an extension arm portion passing through said two holes to engage said lug,
said one piece crank including an axle axis portion, ~~a handle roller mounted for rotation on said axle portion,~~
said one piece crank having a bend portion to connect said extension arm portion with said axle axis portion such that rotation of the ~~hand crank~~ handle will rotate the lug and wind the strap onto the winch, said handle including a handle roller mounted for rotation on said axis portion.
2. (amended) The combination ~~hand crank~~ handle and winch of claim 1 wherein said ~~extension arm~~ handle includes an end section mounted on said extension arm portion and wherein the end section includes a cap portion having an enlarged diameter compared to a diameter of said extension arm.
3. (amended) The combination ~~hand crank~~ handle and winch of claim 1 wherein said holes pass through opposite sides of said cylindrical wall.
4. (amended) The combination ~~hand crank~~ handle and winch of claim 1 wherein said one piece crank is made by bending a single piece of bar stock having a diameter and wherein said holes have a diameter larger than said bar stock diameter.

5. (amended) A ~~hand crank~~ handle for winding a strap on a winch including a rotatable cylindrical lug for winding said winch about a winch axis, said lug including at least two holes passing through opposite sides of a cylindrical wall of said lug and said at least two holes being aligned radially, the ~~hand crank~~ handle comprising;
- a one piece bar stock crank including an extension arm portion for passing through said two holes to engage said lug,
- said one piece bar stock crank including an ~~axle~~ crank axis portion, said one piece bar stock crank being bent to connect said extension arm portion with said axle crank axis portion such that rotation of the ~~hand crank~~ handle about the crank axis portion will rotate the lug and wind the strap onto the winch,
6. (amended) The ~~hand crank~~ handle of claim 5 wherein said extension arm portion includes an end section and wherein the ~~end section~~ handle includes a cap welded to the end section and said cap having an enlarged diameter compared to a diameter of said extension arm portion.
7. (amended) The handle ~~combination hand crank and winch~~ of claim 5 wherein said one piece bar stock crank is made from a single piece of bar stock bent into a shape including a 180 degree bend between the crank axis portion and said extension arm portion.
8. (amended) A ~~combination hand crank~~ speed handle and winch for winding a strap, said ~~hand crank~~ combination comprising:

a rotatable cylindrical lug for winding said winch, said lug including at least two holes passing through opposite sides of a cylindrical wall of said lug and said at least two holes being aligned radially,
said speed handle including a one piece crank including an extension arm portion passing through said two holes to engage said lug, said extension arm portion having a length greater than a diameter of said cylindrical wall,
said one piece crank including an axle axis portion, said one piece crank having a bend to connect said extension arm portion with said axle axis portion such that rotation of the ~~hand crank~~ speed handle about the axis portion will rotate the lug and wind the strap onto the winch,
said ~~extension arm~~ speed handle including a cap on an end of said extension arm portion thereof to prevent slipping of the extension arm from the holes during cranking.

9. (amended) The combination ~~hand crank~~ speed handle and winch of claim 8, wherein said one piece crank is made from a single piece of bar stock having a diameter and wherein said holes have a diameter larger than said bar stock diameter.

10. (amended) The combination ~~hand crank~~ speed handle and winch of claim 8, said speed handle including a handle roller mounted for rotation on said axle axis portion.